



M-90 D250-B

FEATURES

***Manganese 13%**

*IMPACT RESISTANCE

*CUTTING PROPERTIES IMPOSSIBLE

*EASY TO REMOVE SLAG

*SUITABLE FOR SOIL ABRASION

APPLICATION

*LIGHT IMPACT ABRASION, CRUSHER HAMMERS, JAWS, ROLLS AND BUCKETS

CLASSIFICATION

*JIS Z3251 DF2A-250-B

CHEMICAL COMPOSITIONS

C	Si	Mn	P	S	CR	Ni	MO
0.38	0.06	14.5	0.030	0.003	1.16		1.57

WELDING PARAMETERS

DIAMETER (mm)	3.2	4.0
LENGTH (mm)	350	350
CURRENT (amps)	100-150	140-200

CURRENT

*AC or DC +-

HARDNESS

HB (480) HRC (45-50)